

Sun Plan Development Ltd.

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peppermint oil

A) Specifications:

Color and appearance: slightly yellow clear liquid. color no.6 max.

Odor: having a characteristic odor of menthe avensis peppermint oil Specific gravity (20/20°C): 0.888 - 0.908

Refractive index (20°C): 1.4560 - 1.4660

Optical rotation (20°C): -24 -17

Solubility: 1 volume soluble in 3.5 volumes of 70% alcohol forming a clear solution

Acid value (mg.KOH/g): 1.0 max. Ester value (ester content): 5.6 - 18.4 (2.0% - 6.5%)

Ester value after acetylation (equivalent to free alcohol content): 150 (45.0%) max.

Total alcohol content: 50.0% min. Carbonyl compound content: 25.0 - 45.0% Arsenic content (As): 3ppm max. Heavy metal (calculated as Pb): 10ppm max.

B) Usage: It is widely used in pharmaceutical, food, cigarettes, toothpastes, and cosmetics

C) Storage: To store in closed containers, kept in a dry place, avoid sunshine and rain

D) Quality guarantee: 9 months (packed in galvanized drums), 12 months (packed in tins) (under the conditions of fulfilling the requirements of storage and transport, and that the packing is complete and sealed)

 ${\tt E}\,)$ Accords with the Chinese Pharmacopeia 95 Edition, the USP 23 Edition, and the FCC III Edition

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